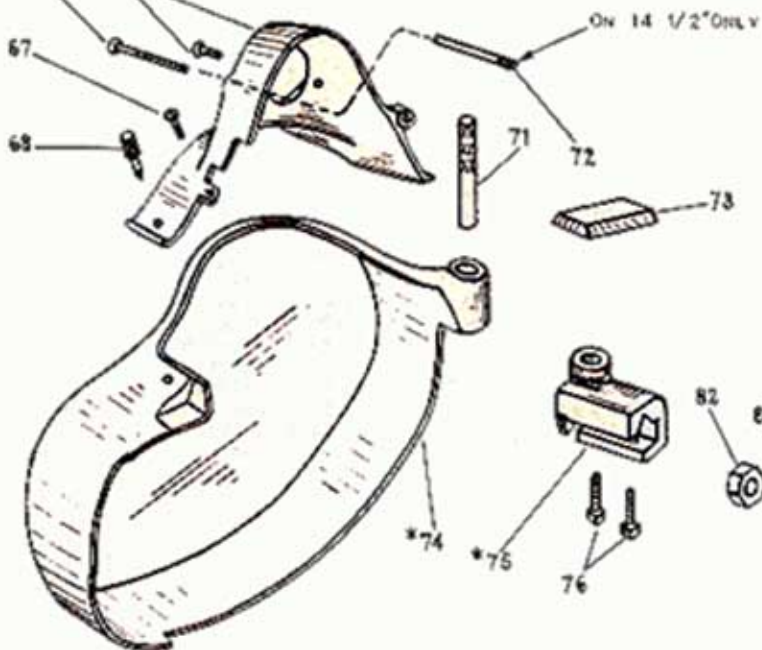


SERIAL NUMBER OF LATHE AND UNIT
CODE NUMBER "MUST" ACCOMPANY ORDER

- 65 — 69 — FOR 10" - 13" 14 1/2" & 16"
66 — 70 — FOR 16/24" ONLY



STUD GEAR
20T. FOR 10"
48T. FOR 13" 14 1/2" & 16"
SEE NOTE ON ITEM 79

USE COLLAR SCH. ON 10" & 13"

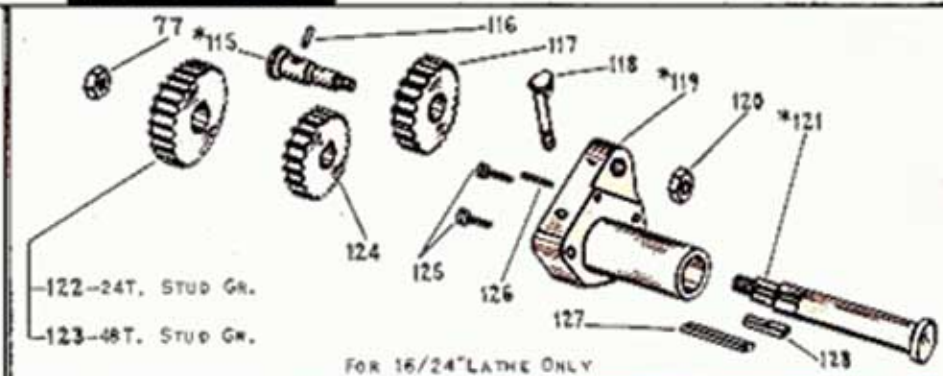
REGULAR
LEAD SCREWS

- *98 FOR 3' BED
- *99 FOR 3 1/2' BED
- *100 FOR 4' BED
- *101 FOR 4 1/2' BED
- *102 FOR 5' BED
- *103 FOR 6' BED
- *104 FOR 7' BED
- *105 FOR 8' BED
- *106 FOR 10' BED
- *107 FOR 12' BED
- *129 FOR 14' BED

PRECISION
LEAD SCREWS

- *108 FOR 3' BED
- *109 FOR 3 1/2' BED
- *110 FOR 4' BED
- *111 FOR 5' BED
- *112 FOR 6' BED
- *113 FOR 7' BED
- *114 FOR 8' BED

*AVAILABLE ONLY AS SUB-
ASSEMBLY. PARTS INCLUDED
ARE INDICATED BY THE ITEM
NUMBERS APPEARING IN PAR-
ENTHESIS AFTER PART NAME.



FOR 16/24" LATHE ONLY

STUD SPACER COLLAR
USED ON 16/24" ONLY

STUD GEAR
20T. ON 10"
24T. ON 13" 14 1/2" & 16"
ITEM 87 INDICATES POSITION
OF OTHER STUD GEAR WHEN
NOT IN USE.

GEAR BOX (DOUBLE TUMBLER)

10" - 11 1/16" & 1" COL.
13" - 1" COL.
14 1/2" - 1" COL.
16" & 16 1/4" - 1" COL.

See List On Reverse Side

ITEM NO.	PART NAME	10" (1 1/16" & 1" COL.)		13" (1" COL.)		14 1/2" (1" COL.)		16" & 16 1/4" (1" COL.)	
		PART NO.	PRICE EACH	PART NO.	PRICE EACH	PART NO.	PRICE EACH	PART NO.	PRICE EACH
65	SCREW	PT1153R1	\$.05	PT1157TF1	\$.05	PT1157TF1	\$.05	PT1161-1	\$.05
66	SCREW	PT1163-1	.05	PT1160T1	.10	PT1153R1	.05	PT1160HV1	.10
67	SCREW	PT1162-1	.05
68	LOCK SCREW	PT672RH1	.45	PT672RH1	.45	PT672RH1	.45	PT672RH1	.45
69	UPPER GUARD	PT670R1	9.80	PT670T1	11.50	PT670F1	12.10	PT670H1	13.15
70	UPPER GUARD	PT2005H1	18.95
71	HINGE PIN	PT281R1	.85	PT281T1	1.00	PT281FH1	1.15	PT281FH1	1.15
72	GUARD STUD	PT674F2	.75
73	CERRO MATRIX-1 L6.	506X7	2.90	506X7	2.90	506X7	2.90	506X7	2.90
74	LOWER GUARD (71-73)	*AS671R1	29.75	*AS671T2	34.50	*AS671F2	35.05	*AS671H2	51.65
75	GUARD BRACKET (76)	*AS147R1	4.70	*AS147T1	7.35	*AS647F2	9.45	*AS647H3	11.40
76	SCREW	118X116	.15	118X224	.20	118X424	.30	118X424	.30
77	JAM NUT	137X31	.20	137X31	.20	137X39	.20	137X39	.20
78	SPACER COLLAR	PT2017	.90
79	STUD GEAR	PT32K20R1	4.00	PT612K24T1	7.45	PT612K24FH3	8.95	PT612K24FH3	8.95
80	SCREW	112X432	.15	112X432	.15
81	WASHER	161X30	.05	161X30	.05
82	HEX. NUT	PT1052FH1	.65	136X31	.65	PT519FH1	.75	PT519FH1	.75
83	WASHER	161X26	.05	161X26	.05	PT518FH1	.10	PT518FH1	.10
84	ISLER GEAR	PT33R1	7.40	PT33T2	8.45	PT33FH2	10.35	PT33FH2	10.35
85	BUSHING	PT38R1	1.50	PT3238T1	2.10	PT3238FH2	2.20	PT3238FH2	2.20
86	BOLT (82-83)	*AS247R1	1.35	*AS247T1	1.70	*AS247FH1	2.05	*AS247FH1	2.05
87	STUD GEAR	PT32K40R1	4.20	PT612K48T1	9.90	PT612K48FH4	10.40	PT612K48FH4	10.40
88	SCREW GEAR	PT32K56R1	5.35	PT3237T1	7.00	PT3237FH1	8.40	PT3237FH1	8.40
89	BRACKET (90-91)	*AS630R2	9.90	*AS630T2	10.75	*AS630FH2	15.05	*AS630FH2	15.05
90	SHOE	PT1079FH1	.10	PT1079FH1	.10
91	LOCK SCREW	PT212R1	1.35	114X324	.50	119X110	.25	119X110	.25
92	OUTER BEARING	PT661R1	3.45	PT661T1	3.75	PT661FH1	4.00	PT661FH1	4.00
93	THRUST COLLAR (94)	*AS39R3	1.65	*AS39T2	2.10	*AS39FH2	2.30	*AS39FH2	2.30
94	TAPER PIN	168X310	.10	168X514	.15	168X516	.15	168X516	.15
94A	KEY	PT2070	.05	PT2077	.05	PT2090	.25	PT2090	.25
95	LD. SC. BRACKET (96-97)	*AS5R1	2.60	*AS5T1	4.25	*AS5F1	5.25	*AS5H1	5.40
96	OILER	155X38	.25	155X38	.25	155X38	.25	155X38	.25
97	BABBITT	506X6	.60	506X6	.60	506X6	.60	506X6	.60
THE FOLLOWING LEAD SCREWS INCLUDE ITEMS NO. 19-20 (FORM 913) 93 & 94A									
98	LEAD SCREW	*AS629W3R3	31.30
99	LEAD SCREW	*AS629W35R3	36.25
100	LEAD SCREW	*AS629W4R3	41.15	*AS629W4T2	49.00
101	LEAD SCREW	*AS629W45R5	46.05
102	LEAD SCREW	*AS629W5T2	61.70	*AS629W5F2	66.40
103	LEAD SCREW	*AS629W6T2	73.45	*AS629W6FH2	79.15	*AS629W6FH2	79.15
104	LEAD SCREW	*AS629W7T2	85.20	*AS629W7FH2	91.95	*AS629W7FH2	91.95
105	LEAD SCREW	*AS629W8FH2	104.45	*AS629W8FH2	104.45
106	LEAD SCREW	*AS629W10FH2	130.10
107	LEAD SCREW	*AS629W12FH2	155.50
108	LEAD SCREW	*AP629W3R3	60.70
109	LEAD SCREW	*AP629W35R3	65.60
110	LEAD SCREW	*AP629W4R3	70.50
111	LEAD SCREW	*AP629W5T2	100.90	*AP629W5F2	115.35
112	LEAD SCREW	*AP629W6T2	112.65	*AP629W6FH2	128.10	*AP629W6FH2	128.10
113	LEAD SCREW	*AP629W7T2	124.35	*AP629W7FH2	140.90	*AP629W7FH2	140.90
114	LEAD SCREW	*AP629W8FH2	153.40	*AP629W8FH2	153.40
115	GEAR STUD (116-120)	*AS229H1	4.15
116	FELT WICK	256X8	.45
117	INTER. REV. GEAR	PT2015H1	11.25
118	OILER	155X48	.75
119	INTER. REV. BRKT. (118-126-127)
120	JAM NUT	*AS2016H1	13.05
121	REV. SHAFT (77-128)	139X31	.10
122	STUD GEAR	*AS637H1	7.10
123	STUD GEAR	PT612K24FH3	8.95
124	REVERSE GEAR	PT612K48FH4	10.40
125	SCREW	PT28H1	7.85
126	PIN	114X124	.35
127	FELT WICK	160X91	.05
128	KEY	256X3	.10
129	LEAD SCREW	PT636FH1	.30
(INCLUDES ITEMS 19-20 FORM 913 AND 93-94A THIS SHEET.)									
								*AS629W14H1	242.80

PRICES NET. F.O.B. SOUTH BEND, IND. (SUBJECT TO CHANGE WITHOUT NOTICE)