

SERIAL NUMBER OF LATHE AND UNIT
CODE NUMBER "MUST" ACCOMPANY ORDER

ITEM NO.	PART NAME	DIAMETER		GRADUATIONS
		10"	13" 14 1/2" 16" 16 1/4"	
*14	GRADUATED COLLAR	1 1/32"	1 1/4"	STANDARD
*15	" " " "	1 3/4"	2 1/4"	STANDARD
*16	" " " "	1 3/4"	2 1/4"	DIRECT READING
*17	" " " "	1 1/32"	1 1/4"	METRIC
*18	" " " "	1 3/4"	2 1/4"	METRIC
19	COMP. REST BUSHING	1 1/32"	1 1/4"	USE WITH COLLAR ITEM NO. *14 OR *17
20	" " " "	1 3/4"	2 1/4"	USE WITH COLLAR ITEM NOS. *15, *16 OR *18

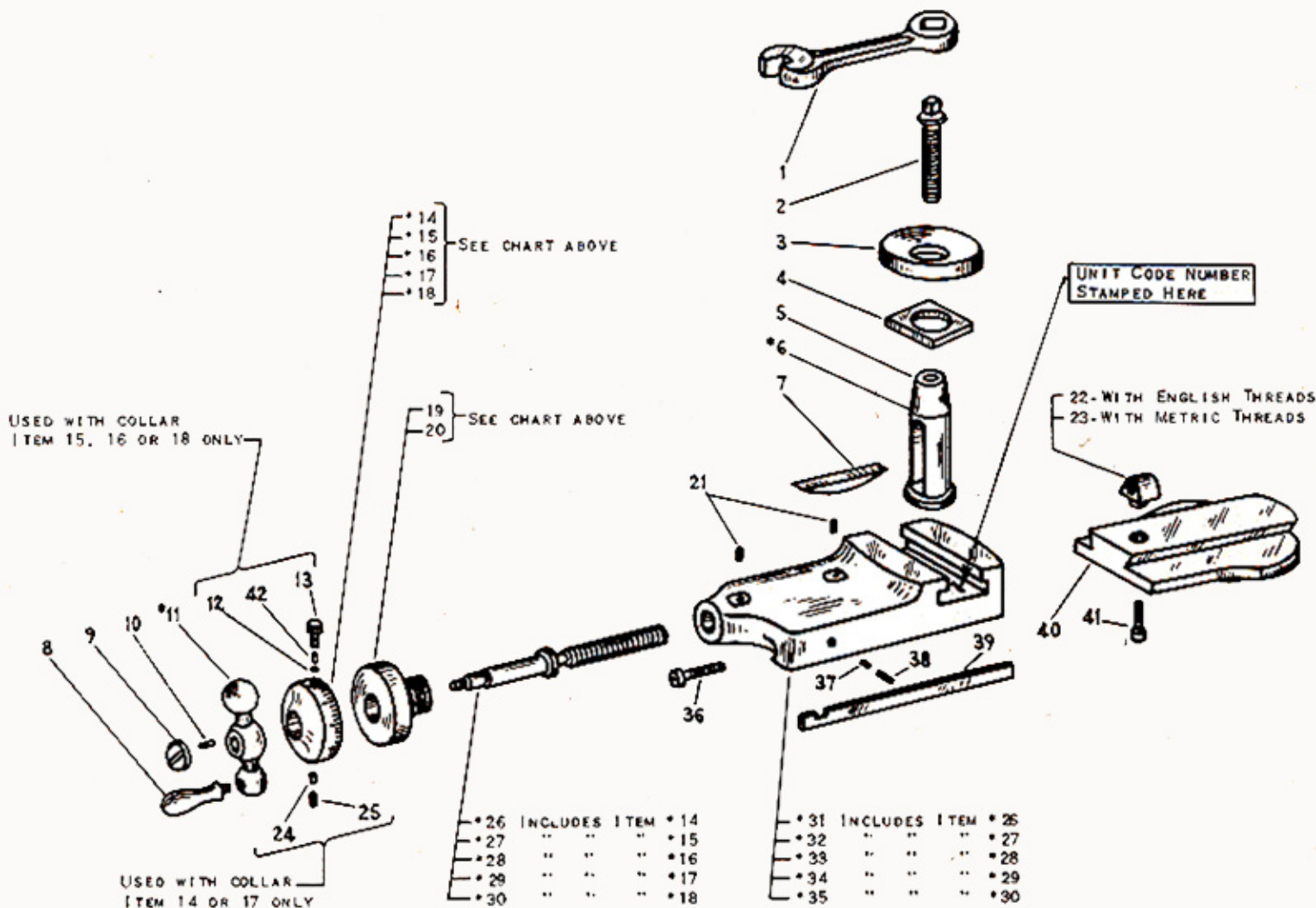
IMPORTANT - GRADUATED COLLARS (DIALS) ARE NOW AVAILABLE IN LARGE DIAMETERS BUT ONLY WHEN A COMPLETE COMPOUND REST TOP OR COMPOUND REST SCREW ASSEMBLY IS ORDERED. DO NOT ORDER LARGE COLLARS OTHERWISE UNLESS YOUR LATHE WAS ORIGINALLY SO EQUIPPED.

STANDARD GRADUATED COLLARS - EACH GRADUATION REPRESENTS A MOVEMENT OF THE CROSS SLIDE OF .001" OR A REDUCTION IN THE DIAMETER OF THE WORK OF .002".

DIRECT READING GRADUATED COLLARS - EACH GRADUATION REPRESENTS A MOVEMENT OF THE CROSS SLIDE OF .0005" OR A REDUCTION IN THE DIAMETER OF THE WORK OF .001". (FURNISHED ONLY IN LARGE DIAMETER SIZE.)

METRIC GRADUATED COLLARS - EACH GRADUATION REPRESENTS A MOVEMENT OF THE CROSS SLIDE OF 0.02 MM. OR A REDUCTION IN THE DIAMETER OF THE WORK OF 0.04 MM.

NOTE - DO NOT ORDER PARTS BY ITEM NUMBERS. ORDER PARTS BY PART NUMBERS AS SHOWN ON REVERSE SIDE.



*AVAILABLE ONLY AS SUB-
ASSEMBLY. PARTS INCLUDED
ARE INDICATED BY THE ITEM
NUMBERS APPEARING IN PAR-
ENTHESIS AFTER PART NAME.

COMPOUND REST TOP
ENGLISH AND METRIC
FOR 10" (11/16" & 1" COL.) 13", 14 1/2", 16" & 16 1/4"

SEE LIST ON REVERSE SIDE

SOUTH BEND LATHE, INC. 425 E. Madison St., South Bend 22, Indiana, U.S.A.

Printed in U.S.A.

ITEM NO.	PART NAME	10" (11/16" & 1" Col.)		13" (1" Col.)		14 1/2" (1" Col.)		16" & 16/24" (1" Col.)	
		PART NO.	PRICE EACH	PART NO.	PRICE EACH	PART NO.	PRICE EACH	PART NO.	PRICE EACH
1	WRENCH	CE2650R	\$ 1.05	CE2650T	\$ 2.41	CE2650FH	\$ 2.41	CE2650FH	\$ 2.41
2	TOOL POST SCREW	PT233R1	1.30	PT233T2	1.80	PT233F2	1.95	PT233H2	2.50
3	TOOL POST RING	PT251R1	2.00	PT251T1	2.30	PT251F1	3.00	PT251H1	3.35
4	TOOL POST BLOCK	PT209R1	1.15	PT209T1	1.60	PT209F1	2.15	PT209H1	2.45
5	TOOL POST	PT250R2	5.30	PT250T2	5.90	PT250F2	7.85	PT250H2	8.30
6	TOOL POST COMPLETE (1-2-3-4-5-7)	*CE2450R	9.10	*CE2450T	11.45	*CE2450F	14.80	*CE2450H	15.85
7	TOOL POST WEDGE	PT252R2	.60	PT252T2	.55	PT252F2	.85	PT252H2	.85
8	HANDLE	PT1480	.55	PT1481	.90	PT1481	.90	PT1481	.90
9	RETAINING NUT	PT295NR1	.10	PT295T1	.30	PT295T1	.30	PT295T1	.30
10	PIN	160x17	.05	160x17	.05	160x17	.05	160x17	.05
11	BALL CRANK (8)	*AS277NR1	2.85	*AS277TH1	4.95	*AS277TH1	4.95	*AS277TH1	4.95
12	SHOE	PT1080NK1	.05	PT1080NK1	.05	PT1080NK1	.05	PT1080NK1	.05
13	THUMB SCREW	PT1857	.35	PT1857	.35	PT1857	.35	PT1857	.35
14	GRADUATED COLLAR (24-25)	*AS110NK1	1.90	*AS110TH1	3.75	*AS110TH1	3.75	*AS110TH1	3.75
15	GRADUATED COLLAR (12-13-42)	*AS110NR2	3.65	*AS110TH2	5.10	*AS110TH2	5.10	*AS110TH2	5.10
16	GRADUATED COLLAR (12-13-42)	*AS1269NR1	3.80	*AS1269TH1	5.40	*AS1269TH1	5.40	*AS1269TH1	5.40
17	GRADUATED COLLAR (24-25) (METRIC)	*AS2235NK1	1.95	*AS2235TH1	3.50	*AS2235TH1	3.50	*AS2235TH1	3.50
18	GRADUATED COLLAR (12-13-42) (METRIC)	*AS2235NR2	3.70	*AS2235TH2	5.10	*AS2235TH2	5.10	*AS2235TH2	5.10
19	COMP. REST BUSHING	PT94NK1	1.95	PT94T1	2.40	PT94FH1	2.75	PT94FH1	2.75
20	COMP. REST BUSHING	PT94NR2	2.20	PT94T2	2.80	PT94FH2	3.20	PT94FH2	3.20
21	OIL SCREW	122x102	.05	122x102	.05	122x103	.05	122x103	.05
22	COMP. REST NUT	PT95R1	1.80	PT95T1	2.45	PT95FH1	3.00	PT95FH1	3.00
23	COMP. REST NUT	PT2234R1	1.80	PT2234T1	2.45	PT2234FH1	3.00	PT2234FH1	3.00
24	SHOE	PT1076NR1	.05	PT1076TH1	.05	PT1076TH1	.05	PT1076TH1	.05
25	SCREW	122x103	.05	122x103	.05	122x103	.05	122x103	.05
26	COMP. REST SCREW (9-10-11-14-19-22-41)	*AS230R2	12.65	*AS230T2	19.50	*AS230F2	21.30	*AS230H2	21.75
27	COMP. REST SCREW (9-10-11-15-20-22-41)	*AS230R3	13.80	*AS230T3	20.80	*AS230F3	22.65	*AS230H3	23.05
28	COMP. REST SCREW (9-10-11-16-20-22-41)	*ASD230R3	13.95	*ASD230T3	21.10	*ASD230F3	22.95	*ASD230H3	23.35
29	COMP. REST SCREW (9-10-11-17-19-23-41)	*AS2233R1	12.75	*AS2233T1	19.25	*AS2233F1	20.60	*AS2233H1	21.45
30	COMP. REST SCREW (9-10-11-18-20-23-41)	*AS2233R2	13.85	*AS2233T2	20.80	*AS2233F2	22.65	*AS2233H2	23.05
31	COMP. REST TOP (21-26-36-37-38-39-40)	*AS90R1	47.30	*AS90T1	64.80	*AS90F1	75.30	*AS90H1	82.20
32	COMP. REST TOP (21-27-36-37-38-39-40)	*ASL90R1	48.50	*ASL90T1	66.15	*ASL90F1	76.70	*ASL90H1	83.55
33	COMP. REST TOP (21-28-36-37-38-39-40)	*ASD90R1	48.65	*ASD90T1	66.45	*ASD90F1	77.00	*ASD90H1	83.85
34	COMP. REST TOP (21-29-36-37-38-39-40)	*ASM90R1	47.40	*ASM90T1	64.55	*ASM90F1	76.40	*ASM90H1	81.90
35	COMP. REST TOP (21-30-36-37-38-39-40)	*ASLM90R1	48.50	*ASLM90T1	66.15	*ASLM90F1	76.70	*ASLM90H1	83.55
36	GIB SCREW	PT219R1	.50	PT219TH1	.55	PT219TH1	.55	PT219TH1	.55
37	SHOE	PT1082NT1	.05	PT1077TH1	.05	PT1077TH1	.05	PT1077TH1	.05
38	SCREW	122x203	.10	122x205	.05	122x206	.10	122x208	.10
39	COMP. REST GIB	PT257R1	2.50	PT257T1	3.40	PT257F1	4.30	PT257H1	4.75
40	COMP. REST SWIVEL	PT91R1	13.75	PT91T1	17.70	PT91F1	19.60	PT91H1	21.60
41	FILL. HED. SCREW	111x10	.15	111x114	.15	111x114	.15	111x116	.15
42	PIN	160x17	.05	160x21	.05	160x21	.05	160x21	.05

PRICES NET. F.O.B. SOUTH BEND, IND. (SUBJECT TO CHANGE WITHOUT NOTICE)

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